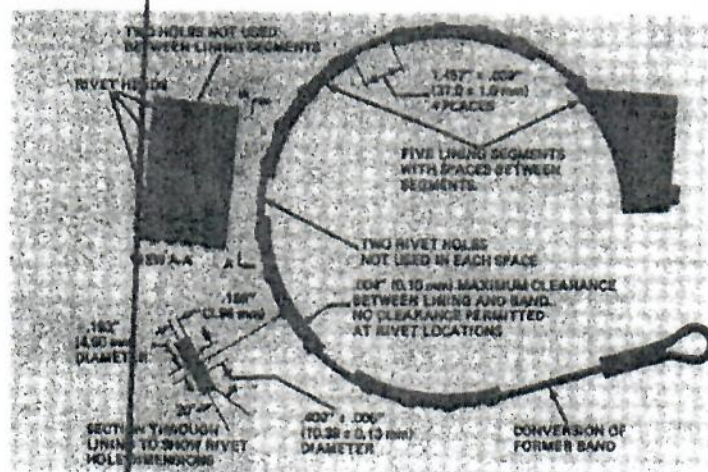


Lining and Band Assembly Changed in Steering Brake Group¹²

Models: D3 Tractors; 931 Loaders

DESCRIPTION OF CHANGE: A new lining and band assembly for the steering brakes has five lining segments in place of the six segments in the former band assembly. The same lining segments are used, but are installed with spaces between them. This increases the unit pressure on the lining, because the total area is less, and gives better friction characteristics. The result is better brake action with less force needed on the pedal, and less brake noise.

ADAPTABLE TO: The new 6S9757 Band Assembly is used on D3 Tractors starting with Serial Numbers 79U1600 and 6N334, and on 931 Loaders starting with Serial Numbers 78U1620 and 10N274. It is directly adaptable to all earlier machines in place of the former 6S4010 Band Assembly, which is canceled. If a former part is ordered, the new part will be sent.



Conversion of former band assemblies.

A conversion of the former 6S4010 Band Assembly can be made, if desired. To do this, remove the lining segments and install five new 5H6030 Linings, with forty 7B5054 Rivets. The segments nearest each end of the band are installed in the original location. Install the other three segments between these two, with the distance divided so the spaces are the same between all segments. Each space between segments will have two rivet holes (one at each side) that are not used. These eight holes are not in the new band.